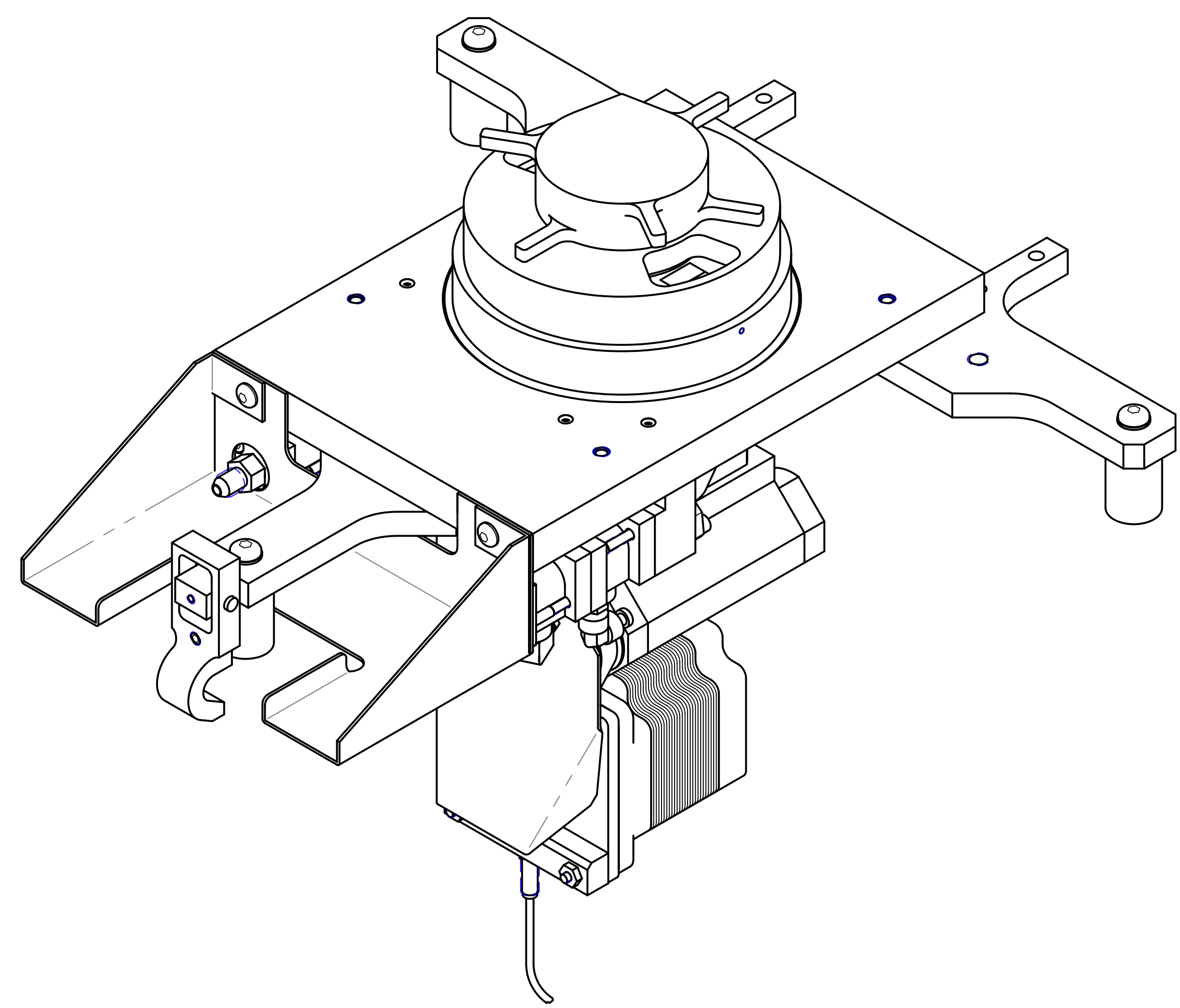
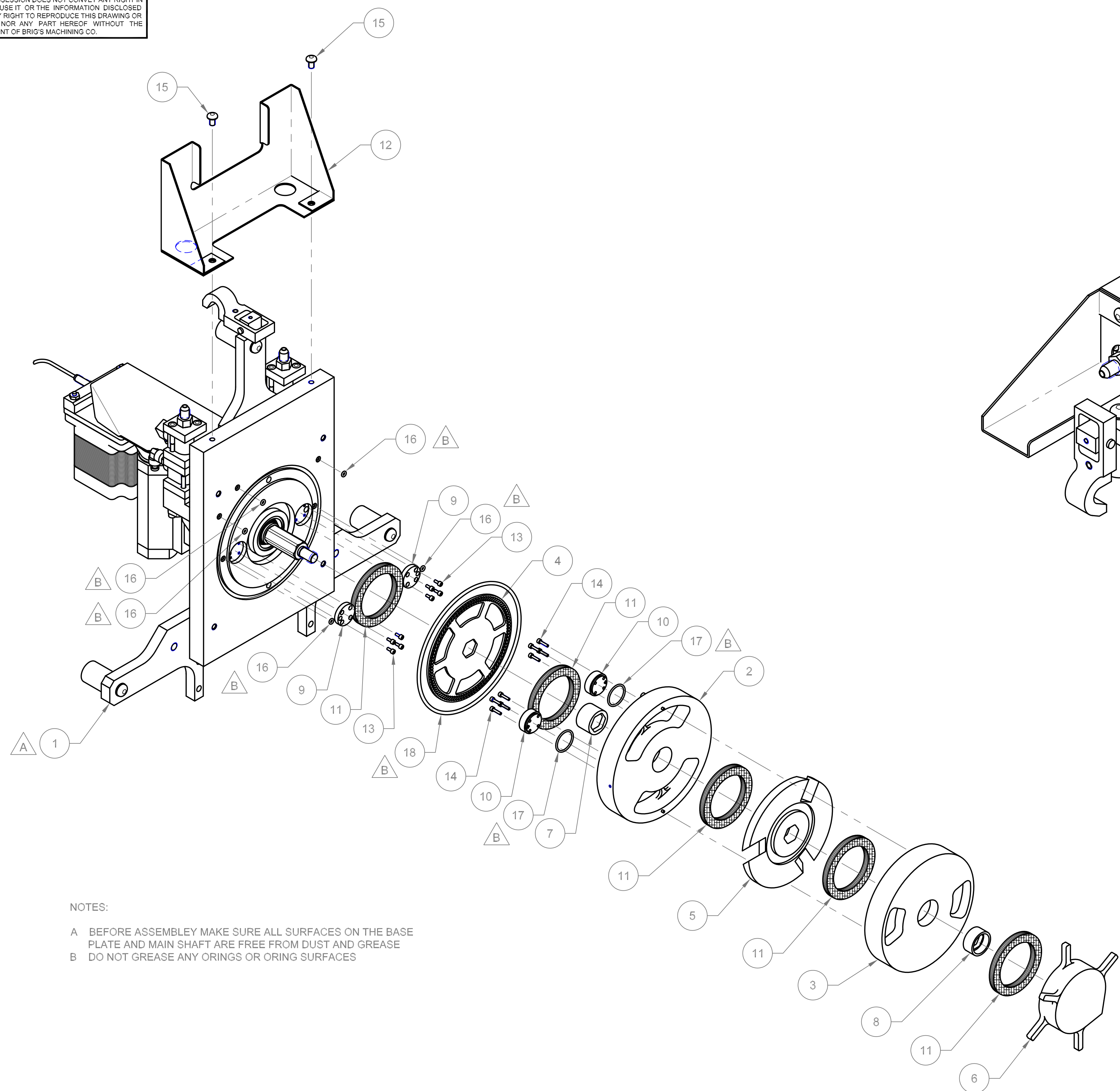


**IMPORTANT**  
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ZONE		REV	DESCRIPTION	DATE	APPROVED



NOTES:  
 A BEFORE ASSEMBLY MAKE SURE ALL SURFACES ON THE BASE PLATE AND MAIN SHAFT ARE FREE FROM DUST AND GREASE  
 B DO NOT GREASE ANY ORINGS OR ORING SURFACES

ITEM	QTY	REGD	DWG SIZE	PARTY OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION
18	1				75 VITON ORING SIZE 256	
17	2				75 VITON ORING SIZE 020	
16	5				75 VITON ORING SIZE 006	
15	2				1/4-20 STL BUTTON HEAD CAP SCREW x 3/8"	
14	8				4-40 STL SCOCKET HEAD CAP SCREW x 7/16"	
13	8				4-40 STL SCOCKET HEAD CAP SCREW x 1/4"	
12	1	D	171D-174		PINCH COVER	
11	5	A	171D-136		FELT SEAL	
10	2	A	171D-135		POWDER SEAL TOP	
9	2	A	171D-134		POWDER SEAL BOTTOM	
8	1	A	171D-145		LOAD WHEEL SPACER	
7	1	A	171D-144		FEED WHEEL SPACER	
6	1	C	171D-116		AGITATOR	
5	1	B	171D-117		LOAD WHEEL	
4	1	B	171D-118		FEED WHEEL	
3	1	B	171D-115		LOAD WHEEL COVER	
2	1	D	171D-114		FEED WHEEL COVER	
1	1	D	171D-004		BASE PLATE BOTTOM ASSY	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES * .XX ± * .XXX ±			<b>BRIGS MACHINING COMPANY.</b> LAGUNA HILLS, CA	
MATERIAL FINISH NEXT ASSY: 171D-001 USED ON:			<b>BASE PLATE TOP ASSY</b> DRAWN BY: _____ CHECKED BY: _____ SIZE: <b>D</b> FSCM NO.: _____ DWG NO.: 171D-005 REV: 1 SCALE: 1/3 SHEET: 1 of 1	

APPLICATION	DO NOT SCALE DRAWING
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