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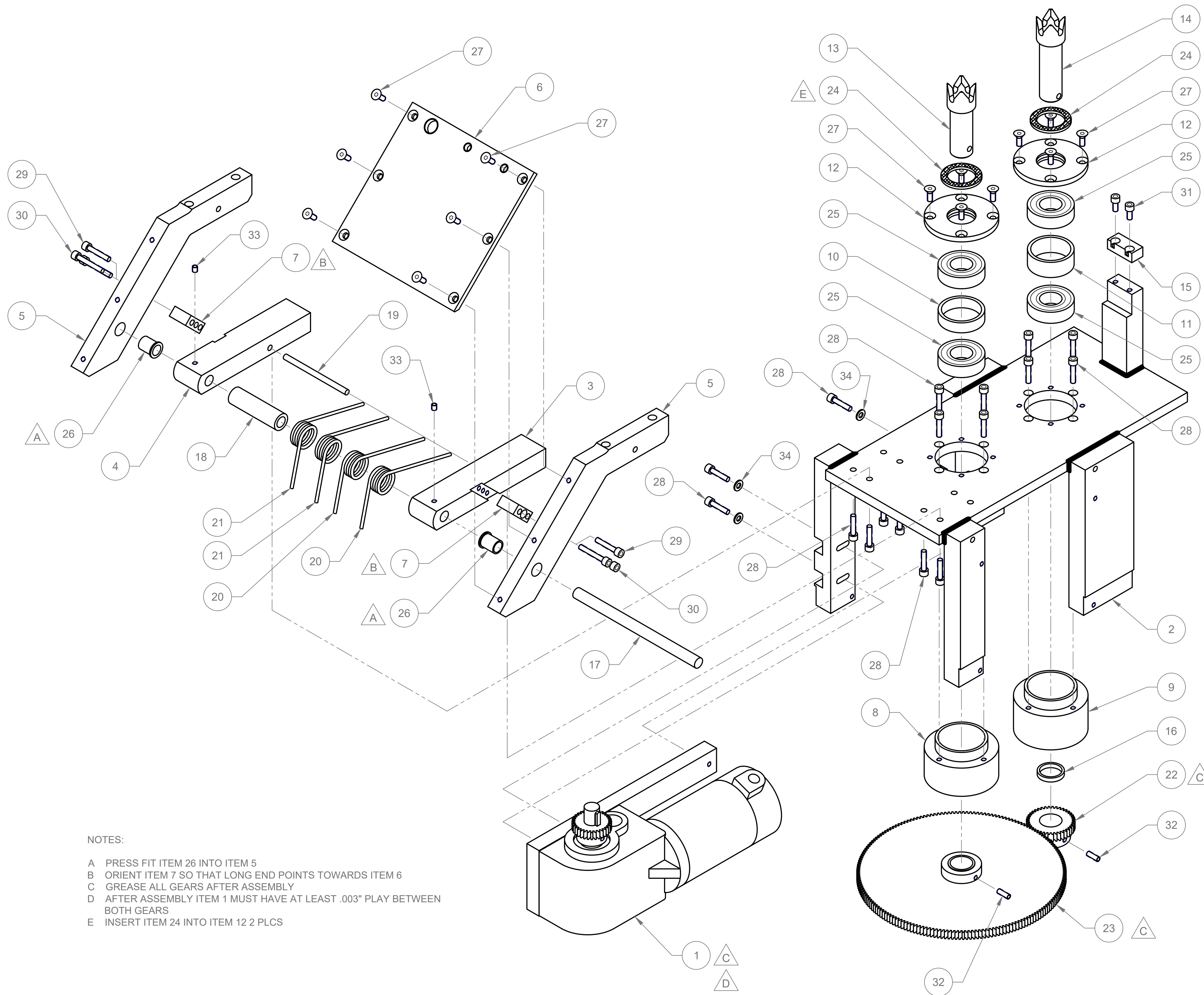
REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED

D

C

B

A



NOTES:

- A PRESS FIT ITEM 26 INTO ITEM 5
- B ORIENT ITEM 7 SO THAT LONG END POINTS TOWARDS ITEM 6
- C GREASE ALL GEARS AFTER ASSEMBLY
- D AFTER ASSEMBLY ITEM 1 MUST HAVE AT LEAST .003" PLAY BETWEEN BOTH GEARS
- E INSERT ITEM 24 INTO ITEM 12 2 PLCS

ITEM	QTY	DWG RECD	DWG SIZE	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION
34	1				Ø1/4" WASHER	
33	1				1/4-20 SET SCREW x 1/4"	
32	1				1/4-20 SET SCREW x 5/8"	
31	2				1/4-20 SOCKET HEAD CAP SCREW x 1/2"	
30	4				1/4-20 SOCKET HEAD CAP SCREW x 1-1/2"	
29	2				1/4-20 SOCKET HEAD CAP SCREW x 1-1/4"	
28	19				1/4-20 SOCKET HEAD CAP SCREW x 1"	
27	14				1/4-20 FLAT HEAD CAP SCREW x 5/8"	
26	2			BP2022	BUSHING	
25	4			BP2021	BALL BEARING	
24	2	A		BP60C-533	LARGE FELT SEAL	
23	1	C		BP60C-142	DRIVE GEAR LARGE 180T	
22	1	B		BP60C-041	DRIVE GEAR SMALL 40T	
21	2	B		BP60C-532	SPRING LEFT	
20	2	B		BP60C-531	SPRING RIGHT	
19	1	A		BP60C-530	SPRING STOP	
18	1	A		BP60C-529	SPRING SPACER	
17	1	B		BP60C-528	PIVOT SHAFT	
16	1	A		BP60C-156	GEAR SPACER	
15	1	A		BP60C-527	BUMPER	
14	1	C		BP60C-144	DRIVE SHAFT LONG	
13	1	C		BP60C-143	DRIVE SHAFT SHORT	
12	2	C		BP60C-140	FRAME BEARING CAP	
11	1	A		BP60C-135	BEARING SPACER LONG	
10	1	A		BP60C-134	BEARING SPACER SHORT	
9	1	C		BP60C-526	BEARING HOUSING LONG	
8	1	C		BP60C-525	BEARING HOUSING SHORT	
7	1	A		BP60C-524	PIVOT STOP	
6	1	C		BP60C-523	PIVOT PLATE	
5	2	C		BP60C-522	PIVOT ARM	
4	1	B		BP60C-521	FRAME ARM LEFT	
3	1	B		BP60C-520	FRAME ARM RIGHT	
2	1	D		BP60C-153	MAIN FRAME	
1	1	D		BP60C-007	MOTOR GEAR BOX ASSY	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:			BRIGS MACHINING COMPANY. LAGUNA HILLS, CA	
FRACTIONS	DECIMALS		LOWER DRIVE ASSY	
+	.XX ±	FINISH	DRAWN BY	SIZE
	.XXX ±	BP60C-001	CHECKED BY	FSCM NO.
NEXT ASSY	USED ON	APPLICATION	DO NOT SCALE DRAWING	DWG NO.
				BP60C-002
				REV
				1
				SCALE
				1/3
				SHEET
				1 of 1