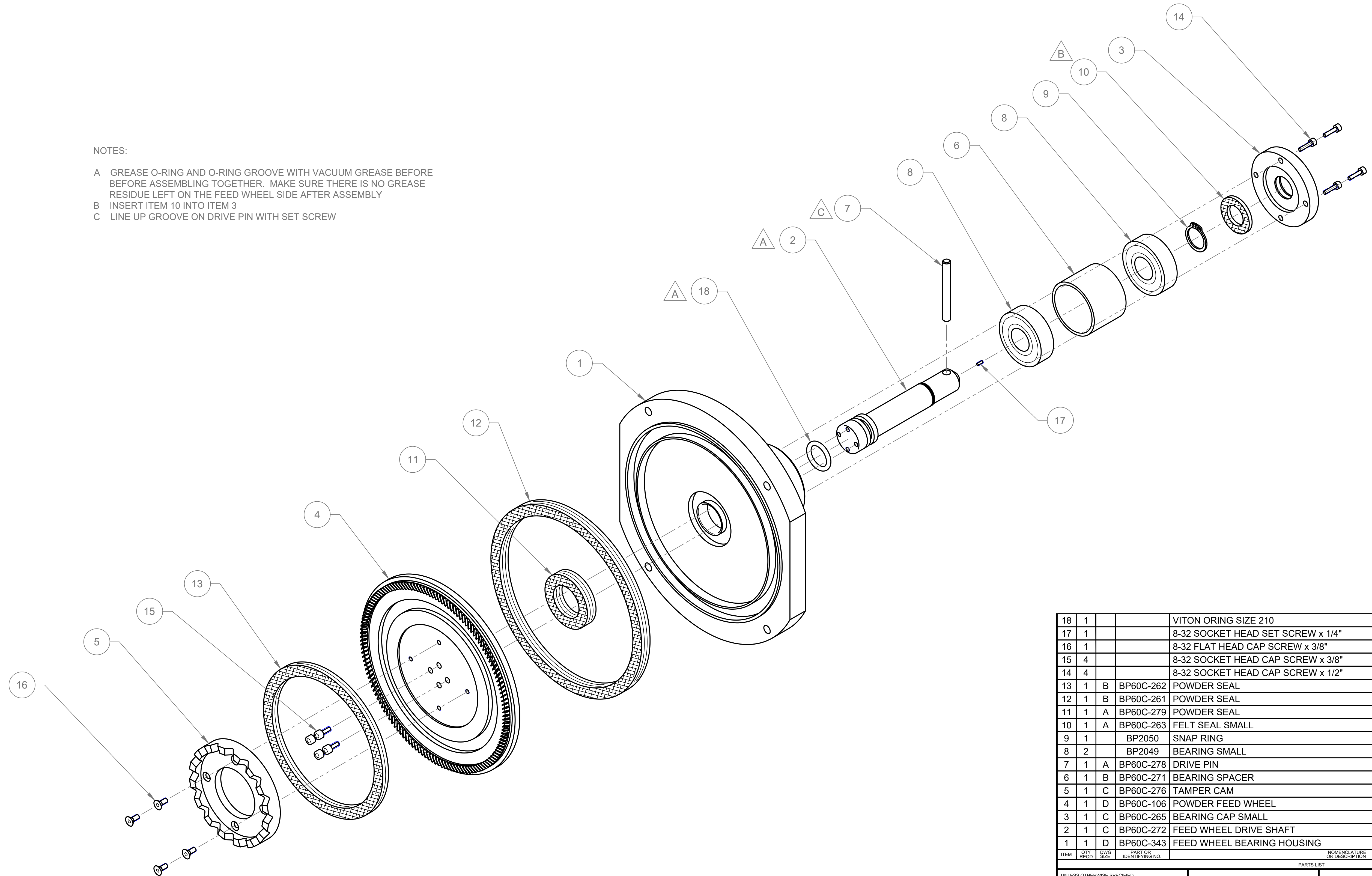


IMPORTANT
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ZONE		REV	DESCRIPTION	DATE	APPROVED

NOTES:

- A GREASE O-RING AND O-RING GROOVE WITH VACUUM GREASE BEFORE ASSEMBLING TOGETHER. MAKE SURE THERE IS NO GREASE RESIDUE LEFT ON THE FEED WHEEL SIDE AFTER ASSEMBLY
- B INSERT ITEM 10 INTO ITEM 3
- C LINE UP GROOVE ON DRIVE PIN WITH SET SCREW



ITEM	QTY	DWG	PART OR	NOMENCLATURE	MATERIAL
REQD	SIZE	IDENTIFYING NO.	OR DESCRIPTION	SPECIFICATION	
18	1			VITON O-RING SIZE 210	
17	1			8-32 SOCKET HEAD SET SCREW x 1/4"	
16	1			8-32 FLAT HEAD CAP SCREW x 3/8"	
15	4			8-32 SOCKET HEAD CAP SCREW x 3/8"	
14	4			8-32 SOCKET HEAD CAP SCREW x 1/2"	
13	1	B	BP60C-262	POWDER SEAL	
12	1	B	BP60C-261	POWDER SEAL	
11	1	A	BP60C-279	POWDER SEAL	
10	1	A	BP60C-263	FELT SEAL SMALL	
9	1		BP2050	SNAP RING	
8	2		BP2049	BEARING SMALL	
7	1	A	BP60C-278	DRIVE PIN	
6	1	B	BP60C-271	BEARING SPACER	
5	1	C	BP60C-276	TAMPER CAM	
4	1	D	BP60C-106	POWDER FEED WHEEL	
3	1	C	BP60C-265	BEARING CAP SMALL	
2	1	C	BP60C-272	FEED WHEEL DRIVE SHAFT	
1	1	D	BP60C-343	FEED WHEEL BEARING HOUSING	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:			BRIGS MACHINING COMPANY. LAGUNA HILLS, CA	
FRACTIONS	DECIMALS		FEED DRIVE ASSY	
+	.XX ±			
	.XXX ±			
MATERIAL				
BP60C-003	FINISH			
NEXT ASSY	USED ON			
APPLICATION	DO NOT SCALE DRAWING	CHECKED BY	SCALE 1/2	SHEET 1 of 1
			SIZE D	REV 1
			FSCM NO.	BP60C-008
			DWG NO.	